United States Department of Agriculture Grain Inspection, Packers and Stockyards Administration Federal Grain Inspection Service

Program Notice

FGIS PN-05-05

05-15-05

SAMPLE COLLECTION RESPONSIBILITIES FOR VERIFYING THE ACCURACY OF MOISTURE METER CALIBRATIONS CROP YEAR 2005

1. PURPOSE

This program notice transmits revised assignments for collecting samples needed for verifying the accuracy of official moisture meter calibrations. It also restates the procedure for collecting and submitting samples.

2. BACKGROUND

The annual Moisture Meter Calibration Study is conducted on current year crop samples to assess the accuracy of the official inspection system and of NTEP-certified moisture meters. FGIS moisture meter calibrations must be verified over the working moisture ranges, significant production areas, and relevant crop years. Each year, the evaluation is performed on samples submitted to the Inspection Systems Engineering Branch (ISE) from the field offices. After moisture testing, the samples are made available to other programs in the Technical Services Division.

Sample collection assignments for the respective offices are based on crop production within the geographic areas of responsibility. In some cases, additional assignments in the stable moisture ranges are given to export locations. Also, the quotas for corn, soybean and Hard Red Winter wheat are increased slightly to provide enough samples for the NTEP testing program.

It is understood that all requested moisture levels may not be available in all areas every year. Since a wide moisture range is very important to the study, field offices should make all reasonable efforts to provide the requested number of samples in each moisture range. However, extraordinary actions are not expected.

3. EFFECTIVE DATE

This program notice is effective upon receipt for the 2005 crop production. Wheat samples should be submitted by September 15, sunflower samples by November 15, and all other grain samples by November 1, 2005.

4. REPLACEMENT HIGHLIGHTS

This program notice supersedes FGIS PN 04-12, dated May 1, 2004.

Distribution: A Disposal Date: 05-01-06 Originating Office: GIPSA-TSD

5. RESPONSIBILITIES

The collection and submission of samples for the annual Moisture Meter Calibration Study are considered regular duties of the selected field offices. All associated time will be charged to the field office standardization management code.

6. ASSIGNMENTS FOR SELECTED FIELD OFFICES

During the 2005 growing season, the indicated numbers of samples of the commodities listed in Table 1 (Attachment 2) must be collected, tested for moisture, and submitted by the respective field offices to ISE. Each sample should weigh approximately 1500 grams.

7. INSTRUCTIONS

- a. The purpose of this effort is to obtain representative samples from the entire nation. Therefore, it is important to have each office fill its quota at all moisture levels, if possible. However, do not submit extra samples in any moisture range, and do not adjust the moisture level of samples by adding water or by drying in the laboratory.
- b. Samples with moisture levels slightly beyond the established moisture ranges are useful in calibrating the extreme ends of the calibrations and extending the measurement ranges. For this reason, the ranges of requested samples (Table 1) have been extended slightly beyond established limits. When submitting samples, if the moisture falls outside the range of the applicable GAC 2100 calibration, obtain an approximate moisture. The true moisture will later be determined at ISE by air oven.
- c. If dockage is removed for inspection purposes, do not recombine it before submitting the sample.
- d. Significant amounts of time and effort are invested in collecting and submitting the moisture samples. This investment can easily be lost through insect damage, microbial spoilage, or late sample submission. To prevent such loss, please collect the samples during the growing season and at harvest time and submit them promptly. Then, the remaining time until the closing date is still available for submitting those samples which are difficult to obtain.

Samples above 16 percent moisture (above 14% for sunflower seeds and 11% for minor oilseeds) require special handling. A significant number of high-moisture samples are routinely lost by spoilage due to unexpected delays in transportation. To minimize this loss, use the following precautions:

- (1) Keep high moisture samples refrigerated (<u>not frozen</u>) until shipped. Hold them no longer than 1 week before shipping.
- (2) Ship high-moisture samples by Federal Express (or the current FGIS contract carrier) at least 48 hours before a weekend/holiday.
- e. An easy way to account for samples submitted is to prepare mailing tags for the total number of samples of each commodity to be collected. Write on the back of each tag the commodity and moisture range. When all of the mailing tags are used, the required number of samples have been submitted.
- f. Some offices have inquired why sample test weight is requested on the mailing tag. Most dielectric moisture meters have a built-in test weight correction. These corrections need to be checked using external test weight data. For samples of sufficient volume, test weight will be determined by ISE so it is not necessary to record test weight on the mailing tag. However, some submitted samples are too small to fill the kettle. For such samples, please record the test weight on the tag (or transmittal slip) if it is known.
- g. Questions concerning these instructions should be directed to Patricia Jackson (816) 891-0450. If there is a special problem with a sample assignment, please notify the Moisture Laboratory, ISE, by telephone as early in the season as possible.
- h. Seal each sample in a polyethylene bag (6 mil thickness). Insert the bag into a canvas grain bag. When shipping several samples in a larger container (box or mail sack), a canvas grain bag around each poly bag is still needed to prevent the poly bags from breaking in transit. Record the field office location, date, commodity, official meter moisture, and test weight (if sample size is limited) on the back of the mailing tag accompanying the sample. (If preferred, the transmittal form [Attachment 1] may be used and shipped with the sample. Insert the transmittal form between the poly bag and the canvas grain bag.) Attach the mailing tag to the bag. Send samples to:

USDA-GIPSA-FGIS Technical Center Technical Services Division Moisture Laboratory 10383 N. Ambassador Drive Kansas City, MO 64153-1394

/s/ David Orr

David Orr, Director Field Management Division

Attachments

Moisture Sample Transmittal Form	Moisture Sample Transmittal Form			
Field Office Use Only:	Field Office Use Only:			
OFFICE MOISTURE	OFFICE MOISTURE			
DATE TEST WT	DATE TEST WT			
COMMODITY	COMMODITY			
ISE Use Only: Date Received	<u>ISE Use Only:</u> Date Received			
Moisture Sample Transmittal Form	Moisture Sample Transmittal Form			
Field Office Use Only:	Field Office Use Only:			
OFFICE MOISTURE	OFFICE MOISTURE			
DATE TEST WT	DATE TEST WT			
COMMODITY	COMMODITY			
ISE Use Only: Date Received	<u>ISE Use Only:</u> Date Received			
Moisture Sample Transmittal Form	Moisture Sample Transmittal Form			
Field Office Use Only:	Field Office Use Only:			
OFFICE MOISTURE	OFFICE MOISTURE			
DATE TEST WT	DATE TEST WT			
COMMODITY	COMMODITY			
ISE Use Only: Date Received	<u>ISE Use Only:</u> Date Received			

Table 1. Sample collection assignments, 2005 Crop Year

		Moisture Range (%)						
1. Barley, Six-Rowed	Office	<u>7-11</u>	<u>11-14</u>	<u>14-17</u>	<u>17-21</u>	All		
		_	_			_		
	California	2	2	2	1	7		
	Grand Forks	8	8	8	7	31		
	Minneapolis	2	3	3	2	10		
	Moscow	3	3	3	3	12		
	Toledo	2	3	3	2	10		
				ure Range				
2. Barley, Two-Rowed	Office	<u>7-11</u>	<u>11-14</u>	<u>14-17</u>	<u>17-21</u>	<u>All</u>		
	Grand Forks	6	7	6	6	25		
	Moscow	8	10	9	7	34		
	Washington	3	3	3	2	11		
				Moistu	re Range	(%)		
3. Corn	Office	<u>7-11</u>	<u>11-14</u>	<u>14-18</u>	<u>18-22</u>	<u>22-26</u>	<u>26-31</u>	<u>All</u>
	Cedar Rapids	10	10	14	9	9	9	61
	Grand Forks	3	4	6	4	4	3	24
	League City	1	2	2	2	2	1	10
	Minneapolis	7	8	10	8	7	6	46
	New Orleans	2	3	3	0	0	0	8
	Stuttgart	3	4	4	3	2	2	18
	Toledo	6	7	10	7	6	6	42
	Wichita	14	15	16	15	14	12	86
			Moist	ure Range	2 (%)			
	Office	<u>7-11</u>	<u>11-14</u>	<u>14-17</u>	<u>17-21</u>	<u>All</u>		
4. Oats	a	_	_	_				
	Cedar Rapids	5	5	5	4	19		
	Grand Forks	8	8	8	7	31		
	Minneapolis	10	11	10	9	40		

			M	oisture Ra	inge (%)			
5. Rough Rice,	Office	<u>7-11</u>	<u>11-14</u>	<u>14-18</u>	18-22	<u>22-26</u>	All	
Long Grain	League City	3	4	4	3	3	17	
	New Orleans	5	5	5	5	4	24	
	Stuttgart	10	10	10	10	9	49	
	Statigati	10	10	10	10		.,	
			M	oisture Ra	inge (%)			
6. Rough Rice, Medium Grain	Office	<u>7-11</u>	11-14	14-18	18-22	<u>22-26</u>	All	
	California	11	12	13	11	10	57	
	New Orleans	2	2	2	1	1	8	
	Stuttgart	5	6	6	4	4	25	
			Me	oisture Ra	inge (%)			
7. Sorghum	Office	<u>7-11</u>	11-14	14-18	18-22	<u>22-26</u>	<u>All</u>	
	League City	5	5	5	5	4	24	
	New Orleans	2	3	2	0	0	7	
	Stuttgart	2	3	2	0	0	7	
	Wichita	10	10	9	8	6	43	
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0 0 1	O.C.	7 11		re Range		A 11		
8. Soybeans	Office	<u>7-11</u>	<u>11-14</u>	<u>14-17</u>	<u>17-21</u>	<u>All</u>		
	Cedar Rapids	11	11	10	9	41		
	Grand Forks	6	6	6	6	24		
	League City	2	2	0	0	4		
	Minneapolis	8	8	7	6	29		
	New Orleans	4	4	2	2	12		
	Stuttgart	6	6	5	5	22		
	Toledo	9	9	8	8	34		
	Wichita	15	15	13	13	56		
				Moistur	e Range (%)		
9. Sunflower Seed, Oil Type	Office	4-7	<u>7-10</u>	10-14	14-18	18-22	22-26	<u>All</u>
On Type	Grand Forks	15	16	16	15	15	14	91
	Wichita	6	8	7	7	6	5	39

				Moistu	re Range	(%)	
10.	Wheat, Durum	Office	6-11	11-14	14-17	<u>17-21</u>	All
		Duluth	2	2	2	0	6
		Grand Forks	10	10	10	9	39
		Moscow	2	3	2	2	9
				Moistu	re Range	(%)	
11	Wheat, Hard Red	Office	6-11	11-14	14-17	17-21	All
	Spring	omee	<u>0 11</u>	11 11	1117	1, 21	<u> </u>
	~pg	Duluth	2	3	0	0	5
		Grand Forks	8	9	9	8	34
		Minneapolis	3	4	3	3	13
		Moscow	4	5	5	4	18
		Washington	2	2	1	1	6
		, , usimigesii	_	_	-	-	· ·
				Moistu	re Range	(%)	
12.	Wheat, Hard Red	Office	7-11	11-14	14-17	17-21	All
	Winter						
		California	2	2	3	1	8
		Grand Forks	2	3	5	1	11
		League City	3	3	2	0	8
		Moscow	3	4	3	1	11
		Wichita	14	15	14	10	53
				N4 : 4	D	(0/)	
12	XX714 II1 XX71-:4-	Ofc:			re Range		A 11
13.	Wheat, Hard White	Office	<u>6-11</u>	<u>11-14</u>	<u>14-17</u>	<u>17-21</u>	<u>All</u>
		California	7	7	6	5	25
		Moscow	6	6	6	5	23
		Washington	4	4	4	3	15
		Wichita	4	4	2	2	12
					re Range		
14.	Wheat, Soft Red	Office	<u>6-11</u>	<u>11-14</u>	<u>14-17</u>	<u>17-21</u>	<u>All</u>
	Winter	a · ·	_	_	_	_	_
		Cedar Rapids	2	2	2	2	8
		New Orleans	3	3	2	1	9
		Stuttgart	3	4	3	2	12
		Toledo	6	6	6	5	23
		Wichita	3	4	4	3	14

	_		Moistu	re Range	(%)	
15. Wheat, Soft White	Office	<u>7-11</u>	<u>11-14</u>	<u>14-17</u>	<u>17-21</u>	<u>All</u>
	Moscow	6	6	6	5	23
	Portland	3	3	2	0	8
	Toledo	3	3	3	0	9
	Washington	8	9	8	6	31

Moisture ranges for the following samples should reflect typical market levels. The samples should represent diverse growing conditions.

16.	Beans, Black	Office	Number of Samples
		Grand Forks Minneapolis Moscow Toledo	5 5 5 5
17.	Beans, Blackeye	Office	Number of Samples
		California Wichita	10 10
18.	Beans, Cranberry	Office	Number of Samples
		California Minneapolis	10 10
19.	Beans, Garbanzo	Office	Number of Samples
		California Grand Forks Moscow Washington	5 5 5 5
20.	Beans, Great Northern	Office	Number of Samples
	rotuciii	Moscow Wichita	10 10

Beans, Kidney	Office	Number of Samples	
(Light and Dark)	California Grand Forks Minneapolis Toledo Wichita		5 5 5 5 5
Beans, Baby Lima	Office	Number of Samples	
	California		10
Beans, Large Lima	Office	Number of Samples	
	California		10
Beans, Pea (Navy)	Office	Number of Samples	
	Grand Forks Minneapolis Toledo		10 10 10
Beans, Pink	Office	Number of Samples	
	California Duluth Grand Forks Moscow Washington		5 5 5 5 5
Beans, Pinto	Offic e	Number of Samples	
	Grand Forks		10 10
	Wichita		10
	Beans, Kidney (Light and Dark) Beans, Baby Lima Beans, Large Lima Beans, Pea (Navy) Beans, Pink	California Grand Forks Minneapolis Toledo Wichita Beans, Baby Lima Office California Beans, Large Lima Office California Beans, Pea (Navy) Office Grand Forks Minneapolis Toledo Beans, Pink Office California Duluth Grand Forks Moscow Washington Beans, Pinto Office Grand Forks Moscow Washington	California Grand Forks Minneapolis Toledo Wichita Beans, Baby Lima Office California Beans, Large Lima Office California Beans, Pea (Navy) Office Mumber of Samples California Beans, Pea (Navy) Office Mumber of Samples Grand Forks Minneapolis Toledo Beans, Pink Office Number of Samples California Duluth Grand Forks Moscow Washington Beans, Pinto Office Number of Samples Number of Samples

27.	Beans, Small Red	Office	Number of Samples	
		Grand Forks Moscow Toledo Washington		5 5 5 5
28.	Canola	Office	Number of Samples	
		Duluth Grand Forks Washington		10 10 10
29.	Flaxseed	Office	Number of Samples	
		Cedar Rapids Grand Forks Minneapolis		10 10 10
30.	Lentils	Office	Number of Samples	
		Moscow Washington		10 10
31.	Mustard Seed, Yellow	Office	Number of Samples	
	Tellow	Grand Forks Moscow Washington		10 10 10
32.	Peas, Smooth Dry	Office	Number of Samples	
		Grand Forks Moscow Washington		10 10 10

33.	Rice, Long Grain Brown	Office	Number of Samples
	Diown	League City	10
		New Orleans	10
		Stuttgart	10
		C	
34.	Rice, Long Grain Milled	Office	Number of Samples
		League City	10
		New Orleans	10
		Stuttgart	10
35.	Rice, Medium Grain Brown	Office	Number of Samples
		League City	5
		New Orleans	5
		California	10
		Stuttgart	5
36	Rice, Medium Grain	Office	Number of Samples
50.	Milled	Office	rumber of Bumples
		League City	5
		New Orleans	5
		California	10
		Stuttgart	5
		Ü	
37.	Rice, Short Grain Rough	Office	Number of Samples
	e e e e e e e e e e e e e e e e e e e	California	10
	_		
38.	Rye	Office	Number of Samples
		Grand Forks	5
		Minneapolis	5
		Toledo	5
		Wichita	5

39. Safflower Seed	Office	Number of Samples
	California Wichita	10 10
40. Sunflower Seed, Confectionary	Office	Number of Samples
	Grand Forks	5
	League City	5
	Minneapolis	5
	Wichita	5